

ABSTRACT

A method for achieving a multiple colored two-tone finish on a variety of substrates, by (1) applying a holdout capable chip resistant primer coating composition to an accent area of a substrate, typically previously painted with an electrodeposition primer composition, (2) applying a primer surfacer coating composition to an adjacent non-accent area of the substrate, (3) applying an accent color basecoating composition wet-on-wet to the chip resistant primer coating composition in the accent area, (4) curing the composite coated substrate in a first bake, (5) covering the accent area with a protective membrane, (6) applying a main color basecoating composition over the unmasked area, (7) removing the protective membrane from the accent area, (8) applying a clear coating composition wet-on-wet to all faces of the substrate, and then (9) curing the composite two-toned coated substrate in a second bake, is claimed.